



## **AVAILABLE EXTERIOR COLORS:**









RED

SILVER

WHITE

ORANGE





## The industry's best rugged construction.

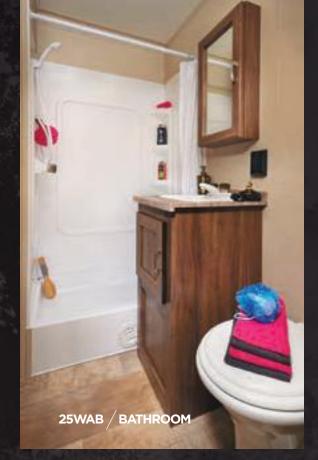
Work and Play's Industry Exclusive FRP Gelcoat Sidewall offers the distinguished buyer four color options, and it's rugged construction allows Work and Play to build you the industry's best floorplans with the most carrying capacity. Work and Play has both garage and open concept floor plans. Many of the Work and Play beds are full length residential size queen beds, making it easy to select that perfect sheet!





# Lots of living space for all.

Work and Play delivers headroom in the bathroom with our 7'6" interior height which is standard in the FRP Series. The optional Happi-Jack Bed offers additional sleeping space for your family and guests.







Model #	18EC	21SE	25WAB	30FBW	30WCR	30WRS	34WRS
Hitch Weight	1163	1215	1196	1621	1529	1469	1826
Axle Weight	4585	4775	6290	6660	7404	7400	7588
No. Axles (lb.)	2 (4400)	2(5200)	2 (5200)	2 (6000)	2 (6000)	2 (6000)	2 (7000)
UVW	5807	6049	7545	8340	8992	8928	9473
GVWR	9963	11375	11356	13621	13529	13469	14000
Box Length	19'7"	21'10"	27' 5"	33'8"	33'8"	33'8"	37'5"
Total Length	24'2"	25'3"	30'	36'	35'9"	36'	40'
Exterior Height	11'5"	11'5"	11'5"	11' 5"	11'5"	11'5"	11' 5"
Cargo Capacity	4156	5326	3811	5000	4537	4541	4527
	3' 4" ODS /	12'9 ODS/	6' ODS /	21' 2" ODS /	11' 9" ODS /		
Cargo Length	15' 8" DS	15'10" MID / 13'8" DS	13' 8" DS	25' MID / 23'5" DS	16'6" MID	10'	14'
Water Capacity	110 GAL	110 GAL	110 GAL	110 GAL	110 GAL	110 GAL	110 GAL
Black/Gray Water	38/26	38/38	45/45	38/38	45/45	38/38	38/38
Tire	ST225/75R15 LR D	ST225/75R15 LR D	TST225/75R15 LR D	ST235/80R16 LR E	ST235/80R16 LE E	ST235/80R16 LR E	ST235/85R16 LR G

The Unloaded Vehicle Weight (UVW) listed represents the weight of one trailer with that model's standard equipment including the content of specified Option Packages. \*See back cover for further specification definitions.



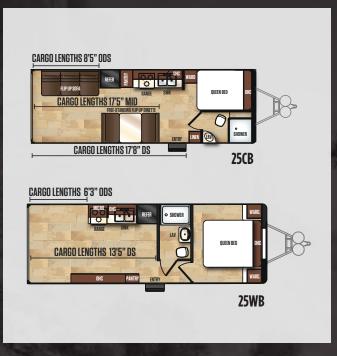
Ultra lite. Ultra fun.

The Work and Play Ultra LE Series has the time tested construction Work and Play is known for, offered in two exterior distinguished colors. Utilizing a two inch Azdel laminated side wall the Ultra LE series offers a light weight coach for weekend fun! With both garage and open floor plan concepts, Work and Play offers a unit that's perfect for you!

### **True Half-Ton Towable.**

The Ultra LE Series comes equipped with all the heavy duty construction Work and Play has been known for... now at a more affordable price. Each unit comes with the core necessities for enjoying family weekends and vacations. Equipped, not stripped, with awning, rear stabilizer jacks, microwave, refrigerator, spare tire, stereo, among other amenities, the Ultra LE Series is the ultimate in value and affordability!!!





Model #	25CB	25WB	
Hitch Weight	1068	1118	
Axle Weight	4720	5434	
No. Axles (lb.)	2 (4400)	2 (5200)	
UVW	5847	6611	
GVWR	9868	11278	The same of
Box Length	27'9"	28'	
Total Length	30'	30'3"	
Exterior Height	11'	11'	
Cargo Capacity	4021	4667	
	8' 5" ODS /	6'3" ODS /	
Cargo Length	17' 5" MID / 17' 8" DS	13'5" DS	
Water Capacity	110 GAL	110 GAL	
Black/Gray Water	38/38	38/38	
Tire	ST225/75R15 LR D	ST225/75R15 LR D	

The Unloaded Vehicle Weight (UVW) listed represents the weight of one trailer with that model's standard equipment including the content of specified Option Packages. \* See back cover for further specification definitions.

### **Standards & Options**

#### Interior

8 cu.ft refer (FRP Series) 6 cu.ft. refer (Ultra LE & SE) Foil Wrapped Counter Tops Double Bowl Stainless Steel Sink in Kitchen 2 Burner Cook Top (Ultra LE, 18EC & 21SE) 3 Burner Cook Top Microwave (Ultra LE & SE) Convection Microwave (All units except Ultra LE) Porcelain Toilet with Foot Flush Screwed Together Cabinet Construction Easy Glide Full Extension Drawer Guides Night Shades in Bedroom Bed Spread where applicable Rear Pull Down Screen (Opt. on Ultra LE's, N/A on 21SE) AM/FM/Bluetooth/CD/DVD Stereo (N/A on 21SE) 60"x80" Residential Queen Bed (Most Floor Plans) LED Lights throughout LP Detector Smoke Detector

#### **Exterior**

Sliding Glass Doors (WRS Only)

Spare Tire and Carrier
Aluminum Wheels
Nitrogen-Filled Tires
Battery Disconnect
Power Tongue Jack w/ Light (Opt. on Ultra LE, N/A on 21SE)
Power Awning w/ LED Light Strip (Opt. on Ultra LE, N/A on 21SE)
Manual Awning on Ultra LE Models (Opt. on 21SE)
(4) Stabilizer Jacks
White Exterior on 21SE
Double Entry Step
(3) Exterior Color Options on FRP Walls

(2) Exterior Colors on Ultra Series White/Silver
One Piece Fiberglass Cap w/ Gen and LP Comp
(N/A on Ultra LE's)
Black Trim Windows with Tinted Safety Glass
2 Mil Arlon Air Egress Vinyl Graphics
LED Lights Throughout
Outside Exterior Speakers (Opt on Ultra LE's, N/A on 21SE)
Outside Shower (N/A on Ultra LE's and 21SE)
Lighted Storage Compartments
One Piece Fiberglass Cap With Generator Rack (Ultra LE)

#### Garage

2500# D-rings (Optional 5000#) Secured into Steel Plates Linoleum or Rubberized Flooring Metal 2-Way Air Vents Low Ramp Angles for Easy Loading

#### Construction

102" Wide Body Construction

Powder Coated Chassis
Dexter Axles ranging from 4,400 - 7,000 lbs.
Dexter Nev-R-Adjust Brakes
Dexter E-Z Flex
16" O.C. Cross Members Throughout Garage Area
Galvanized Steel Wheel Wells
(1) Piece Jumbo Decking Up To 24'
FRP Sidewalls (N/A on Ultra LE Series)
2" Azdel Laminated Walls on Ultra LE Series (N/A on FRP Series)
16" O.C. 4.25" Steel Roof Trusses the Entire Length of Coach
One Piece Aluminum Roof
2,500# Ramp Doors on Ultra LE's
3,000# / 5,000# Ramp Doors on FRP and Ultra Series
(Floorplan Specific)

#### **Utilities**

30 Amp Service (All TT)
15k BTU Ducted A/C (N/A Ultra LE & 21SE)
13.5k BTU A/C on Ultra LE Models
(2) 30 lb. LP Tanks
6 Gal Water Heater
Water Heater By Pass
Sewer Hose Carrier
Either 20k or 30k BTU Furnace

#### **Some Popular Options**

(N/A on all Floor Plans, Ultra LE & 21SE)

10 Gal Water Heater
Dual Pane Windows
32" LED Flat Screen TV
50 Amp Service
Gen Prep
4.0k or 5.5k Onan® Generator (Fuel Station Required)
2nd A/C
30 Gal Fuel Cell or Station w/ Pump
Escape Door in Cargo (FBW Only)
Rear Entry Door w/ Single Step and Bogey Wheels
60" Happijac Bed
60" Happijac Bed
60" Happijac Bed w/ Sofas
Patio Ramp Door w/ Steps



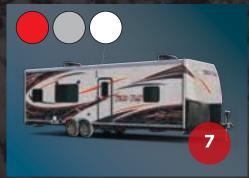
















## WORK and PLAY

- **1.** Seamless one piece aluminum roof with solid cove molding edges. Rugged and no streaking from a rubber roof.
- **2.** Low ramp transitions and clearance for easy loading (up to 5000 lbs ramp door capacity). We can carry cars!
- **3.** Powder Coated chassis with 16" on center steel cross members throughout cargo area (Carrying capacities from 3,000-5,000 lbs.).
- **4.** 14 gauge, 4.5" Steel Roof Rafters every 16" throughout the coach.
- **5.** Million Mile Fasteners with nylon bushings and thread adhesive to assure a secure fit for the life of the coach.
- **6.** Name Brand Dexter Axles ranging from 4400 lbs to 7000 lbs. in capacity.
- 7. 3 Gel Coat Exterior color options: White, Silver, and Red (FRP's)
- **8.** Aerodynamic front caps with enclosed generator space (n/a on LE's), allows for pass through storage on certain floor plans.
- **9.** NEW! Solar prep option. Maintain your batteries by doing nothing, just plug and let it work.

















- **10.** NEW! Power awning with LED Lighting. Full awning length LED Lights. (Opt on LE's)
- **11.** High Efficiency LED Lighting throughout interior and exterior. Better lighting, less heat, less drain on batteries.
- **12.** 7'6" headroom throughout offering plenty of height for the big toys, yet pulls with a low profile.
- **13.** Easy Maintenance Foil-Wrapped Countertop. Unlike a T-mold countertop, grime will not get caught in any crevices.
- **14.** NEW! 8 cu.ft. refrigerator (n/a on Ultra LE's). More room for the long weekends of playing.
- **15.** Std 15,000 BTU Air Conditioner (Opt on LE's). Cools the unit much faster in the heated days of summer.
- **16.** Speed-Cook Convection Microwave. Lower cook times let you eat sooner!
- 17. 60" x 80" queen beds in most floor plans.



#### PRE-DELIVERY INSPECTION FACILITY

20,000 square feet of quality assurance. The bare essentials for a premium product. This state-of-the-art facility gives immediate daily feedback to production for quality assurance in every unit built.



Forest River, Inc. encourages our customers to purchase their Forest River products from a local dealership whenever possible for the following reasons:

- 1) Forest River, Inc. dealers are independently owned and operated businesses so priority service and scheduling is at their discretion and is often provided to customers that purchased their unit at that dealership.
- 2) Purchasing locally allows customers to establish meaningful relationships with a dealer, enhancing the RV experience through assistance with product questions, user tips or RV regulations for your state or country, and much more!
- 3) Canadian customers must meet requirements to bring an RV purchased out of the country to their home. These requirements may involve additional inspections and certifications, taxes and fees. Your local Canadian Dealer is a professional at meeting these requirements.
- 4) Scheduling timely warranty repairs and adjustments through a local dealership provides far greater flexibility and convenience to you, the customer!

It is the goal of Forest River, Inc. that all of our RV owners fully enjoy the RV experience and that customer satisfaction meets or exceeds their expectations

#### Specification Definitions

GVWR (Gross Vehicle Weight Rating) - is the maximum permissible weight of the unit when fully loaded. It includes all weights, inclusive of all fluids, cargo, optional equipment and accessories. For safety and product performance do NOT exceed the GVWR.

**GAWR (Gross Axle Weight Rating)** - is the maximum permissible weight, including cargo, fluids, optional equipment and accessories that can be safely supported by a combination of all axles.

**UVW** (Unloaded Vehicle Weight)\* - is the typical weight of the unit as manufactured at the factory. It includes all weight at the unit's axle(s) and tongue or pin and LP Gas. The UVW does not include cargo, fresh potable water, additional optional equipment or dealer installed accessories.

\*Estimated average based on standard build optional equipment.

CCC (Cargo Carrying Capacity)\*\* - is the amount of weight available for fresh potable water, cargo, additional optional equipment and accessories. CCC is equal to GVWR minus UVW. Available CCC should accommodate fresh potable water (8.3 lbs per gallon). Before filling the fresh water tank, empty the black and gray tanks to provide for more cargo capacity.

\*\* Estimated average based on standard build optional equipment

Each Forest River RV is weighed at the manufacturing facility prior to shipping. A label identifying the unloaded vehicle weight of the actual unit and the cargo carrying capacity is applied to every Forest River RV prior to leaving our facilities.

The load capacity of your unit is designated by weight, not by volume, so you cannot necessarily use all available space when loading your unit.

NOTES

## YOUR WORK & PLAY DEALER



#### Learn More

Scan this barcode using a QR Reader on your smart phone to learn more about Forest River.



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All information contained in this brochure is believed to be accurate at the time of publication. However, during the model year, it may be necessary to make revisions and Forest River, Inc., reserves the right to make all such changes without notice, including prices, colors, materials, equipment and specifications as well as the addition of new models and the discontinuance of models shown in this brochure. Therefore, please consult with your Forest River dealer and confirm the existence of any materials, design or specifications that are material to your purchase decision. Litho. U.S.A FOR 1411 P / W: 7017.07.27

#### 24/7 EMERGENCY ROADSIDE ASSISTANCE

For a worry-free ownership experience Forest River includes one RV Technical & Roadside Assistance

year of Coach-Net RV Technical & Roadside Assistance with each RV purchase. Whether new to the RV lifestyle or an experienced RV enthusiast, Forest River owners have 24/7 access to technical, operational and emergency road service coverage throughout the US & Canada.

Coach-Net's fast, dependable service is just a phone call away.